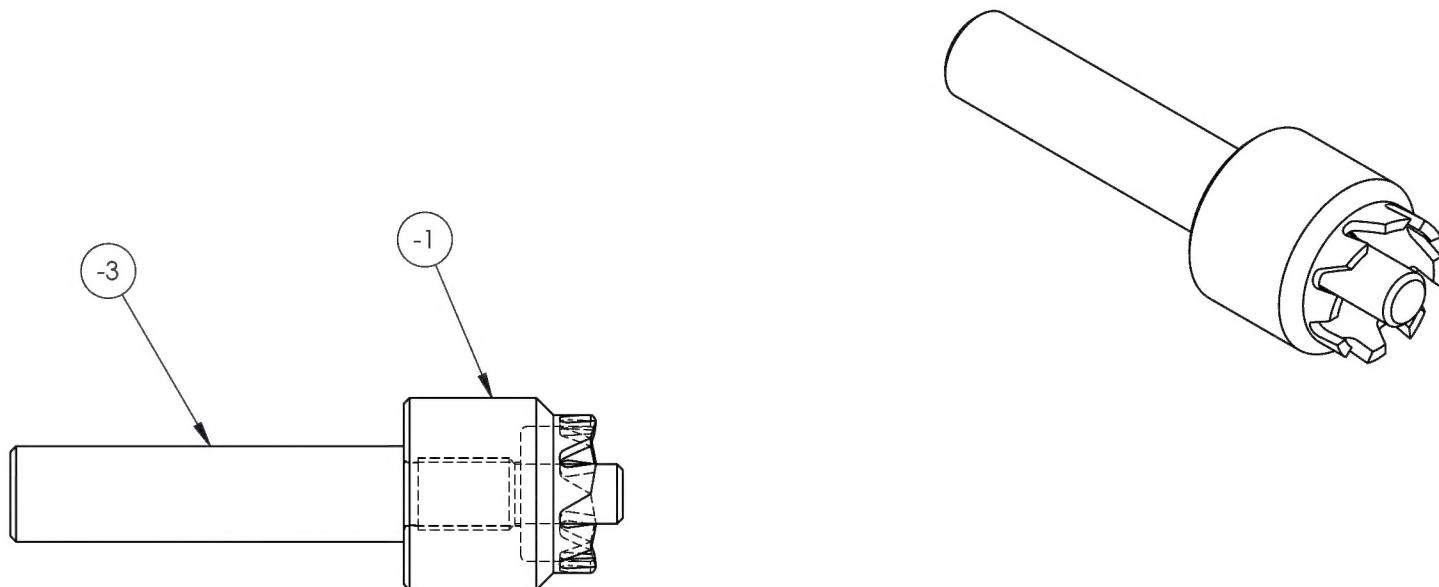


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

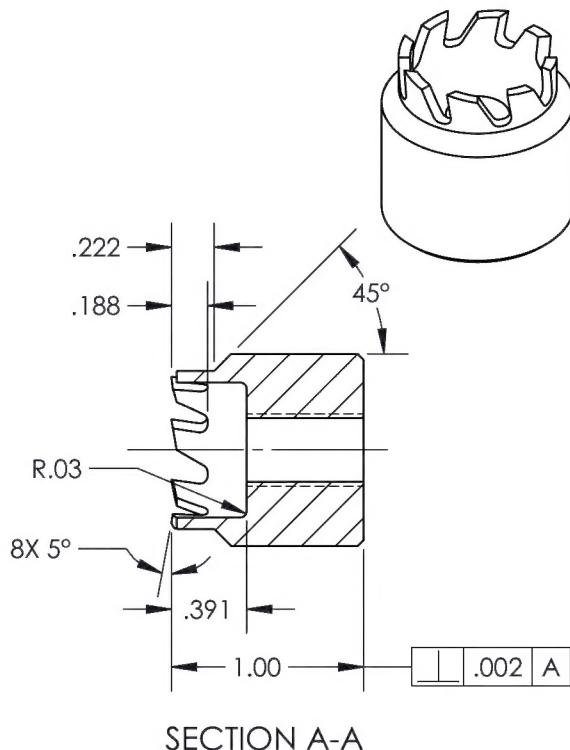
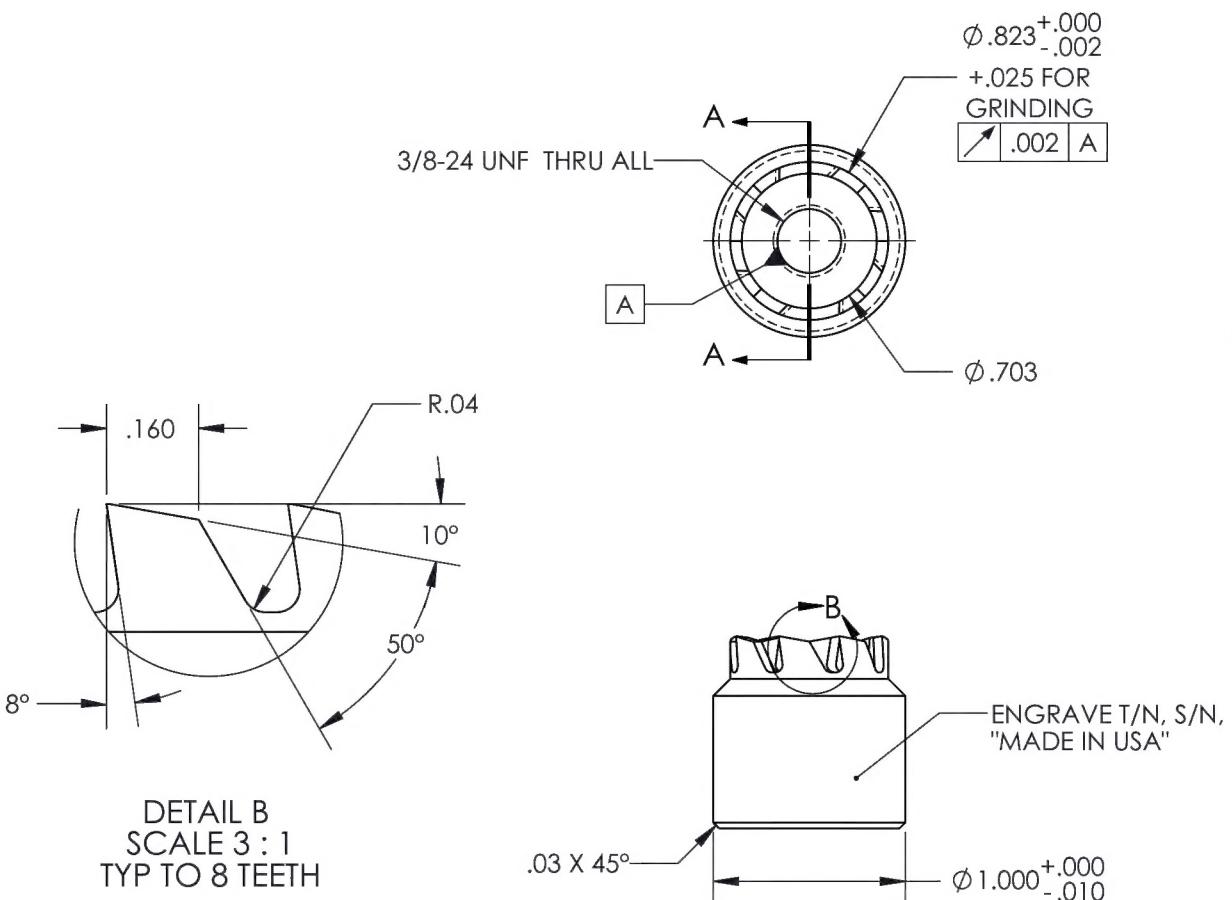


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	CUTTER		0-1 DRILL ROD	Ø1 X 1-1/8	2
		-3	1	ARBOR		4140 Q & T	Ø1/2 X 3-1/4	3

	RED BARN MACHINE	
	TITLE	DRILL PRESS BEARING CUTTER
DWG NO.	RBSC7205	REV
MATL	DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± .5° .X ± .1	APPROVED	D Weil
	HEAT TREAT FINISH	
	SPEC	
	USED ON MODEL	
	212-310-701-103	
SCALE	1:1	DATE 5/21/2013
		SHEET 1 OF 3

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

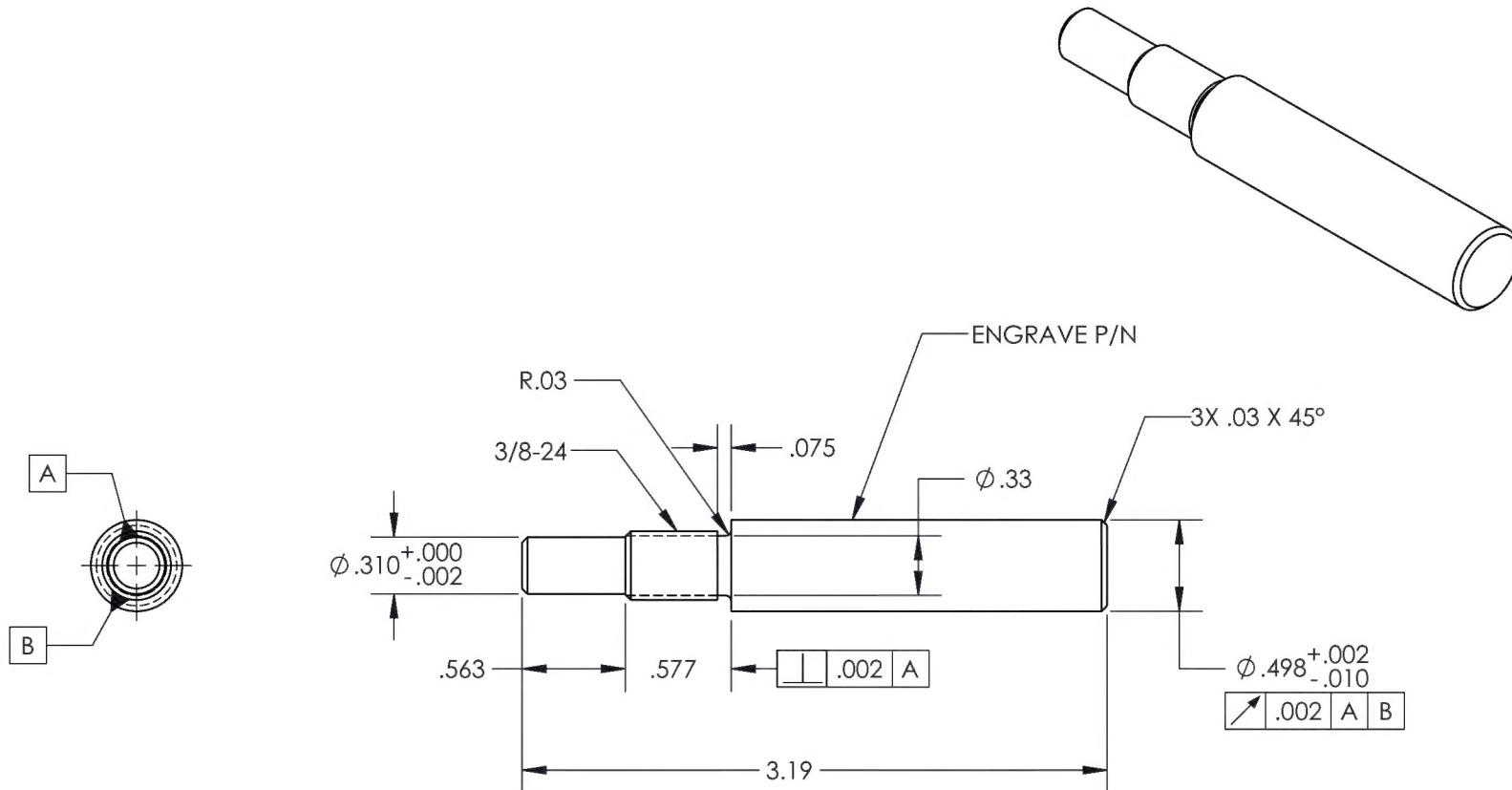
REV		DESCRIPTION		DATE	INITIAL	APPROVED
-----	--	-------------	--	------	---------	----------



	RED BARN MACHINE	
TITLE	DRILL PRESS BEARING CUTTER	
DWG NO.	RBSC7205-1	REV
MATL	0-1 DRILL ROD	DRAWN BY: GILBERT
	UNLESS OTHERWISE SPECIFIED	APPROVED <i>D. Neil</i>
	DIMENSIONS ARE IN INCHES	
	.XXX ± .005	FRACTIONS ± 1/32
	.XX ± .01	ANGLES ± .5°
	.X ± .1	
	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 212-310-701-103
SCALE	1:1	DATE 5/21/2013 SHEET 2 OF 3

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



-3

	RED BARN MACHINE		
<b>TITLE</b>			
DRILL PRESS BEARING CUTTERS			
DWG NO.	RBSC7205-3		REV
MAT'L 4140 Q & T		DRAWN BY:	GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	<i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/32	HEAT	
.XX ± .01	ANGLES ± 5°	TREAT	
X ± .1		FINISH	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL 212-310-701-103	
SCALE	DATE	5/21/2013	
		SHEET 3 OF 3	